

# MORRIS LONG DRILL



DON'T GET STUCK, PUT SOME IN YOUR TRUCK!

Necessity is the Mother of invention. Long Drills Pty Ltd was started 22 years ago by Mr. Phillip Morris (a cable installer with 40 years experience) from the need to have very long drill bits for drilling wall cavity obstructions for the installation of cables. Positive feedback from our customers and end users has resulted in us expanding our range of products in time saving installation aids. We are consistently researching, developing and distributing new products for installers, tradespersons and more recently the DIY market.

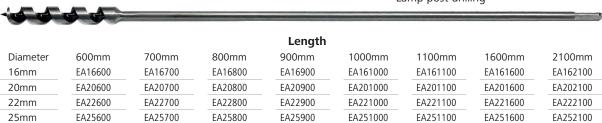
# MORRIS LONG WOOD AUGER DRILLS

These high quality High Carbon Steel Auger Drill Bits have a single outer spur that cuts a ring around the diameter of the hole being drilled and a unique precision ground cutting lip to chip away the waste.

The design of the flute allows rapid removal of shavings and the self centering 'feed screw point' allows accurate placement of the drill on the material to be drilled.

The chuck end has three Non-Slip Flats, that are CNC precision milled. These long wood auger drills are suitable for low speed petrol power and battery drills with a 1/2" Jacobs style chuck . They can easily be hand sharpened with a fine file.

- DIY projects
- Electrical installations
- Pest control inspections
- Timber boat construction
- Tree work
- Plumbing
- Form work
- Landscape gardening
- Drilling of timber posts
- Pole homes
- Cyclone bolt installations
- Fencing contractors
- Timber bridge construction & repair
- Jetty and marina building & maintenance
- Lamp post drilling



# MORRIS "BIG BOSS" WOOD BORING BITS

Morris 'BIG BOSS' Boring Bits are for low speed drilling of all timbers including hardwoods. The tough carbon steel saw teeth around the outside edge accurately cut the circumference, whilst the two razor sharp lips rapidly shave their way through the toughest timbers we have here in Australia.

These bits bore holes from 47mm to 95mm in diameter and up to 2000mm deep.

BB76x600

BB80x600

BB95x600

Length

Suitable for drilling soft woods, hardwoods, composites

- Landscape gardeners
- **Builders**
- Jetty and wharf construction
- **Boat builders**
- **Ducted vacuum installations**
- Shipwrights
- **Plumbers**
- Air conditioning installers
- Log Drilling
- Pipe installers.

Diameter	300mm	600mm	1000mm	1500mm
47mm	BB47x300	BB47x600	BB47x1000	BB47x1500
51mm	BB51x300	BB51x600	BB51x1000	BB51x1500
57mm	BB57x300	BB57x600	BB57x1000	BB57x1500
60mm	BB60x300	BB60x600	BB60x1000	BB60x1500
64mm	BB64x300	BB64x600	BB64x1000	BB64x1500

BB76x300

BB80x300

BB95x300

76mm

80mm

95mm

BB47x1000	BB47x1500
BB51x1000	BB51x1500
BB57x1000	BB57x1500
BB60x1000	BB60x1500
BB64x1000	BB64x1500
BB76x1000	BB76x1500
BB80x1000	BB80x1500
BB95x1000	BB95x1500







# MORRIS EXTRA-LONG HARDWOOD AUGER DRILLS

Made from the finest quality High Speed Steel, these self-feed dual-lip scotch-pattern augers utilise a 380mm long "Mathieson" screw flute to produce rapid chip removal and are designed for use in all Australian hardwoods.

Suitable for power, petrol and battery drills with 13mm *Jacobs* style chuck. Tri-flats on the drill end ensure non-slip operation



					Length					
Diameter	600mm	800mm	1000mm	1100mm	1200mm	1400mm	1600mm	1800mm	2000mm	2200mm
10mm	EAHW10600	EAHW10800	EAHW101000	EAHW101100	EAHW101200	EAHW101400	EAHW101600	EAHW101800	EAHW102000	EAHW102200
11mm	EAHW11600	EAHW11800	EAHW111000	EAHW111100	EAHW111200	EAHW111400	EAHW111600	EAHW111800	EAHW112000	EAHW112200
12mm	EAHW12600	EAHW12800	EAHW121000	EAHW121100	EAHW121200	EAHW121400	EAHW121600	EAHW121800	EAHW122000	EAHW122200
13mm	EAHW13600	EAHW13800	EAHW131000	EAHW131100	EAHW131200	EAHW131400	EAHW131600	EAHW131800	EAHW132000	EAHW132200
14mm	EAHW14600	EAHW14800	EAHW141000	EAHW141100	EAHW141200	EAHW141400	EAHW141600	EAHW141800	EAHW142000	EAHW142200
16mm	EAHW16600	EAHW16800	EAHW161000	EAHW161100	EAHW161200	EAHW161400	EAHW161600	EAHW161800	EAHW162000	EAHW162200
18mm	EAHW18600	EAHW18800	EAHW181000	EAHW181100	EAHW181200	EAHW181400	EAHW181600	EAHW181800	EAHW182000	EAHW182200
20mm	EAHW20600	EAHW20800	EAHW201000	EAHW201100	EAHW201200	EAHW201400	EAHW201600	EAHW201800	EAHW202000	EAHW202200
22mm	EAHW22600	EAHW22800	EAHW221000	EAHW221100	EAHW221200	EAHW221400	EAHW221600	EAHW221800	EAHW222000	EAHW222200
25mm	EAHW25600	EAHW25800	EAHW251000	EAHW251100	EAHW251200	EAHW251400	EAHW251600	EAHW251800	EAHW252000	EAHW252200
28mm	EAHW28600	EAHW28800	EAHW281000	EAHW281100	EAHW281200	EAHW281400	EAHW281600	EAHW281800	EAHW282000	EAHW282200
32mm	EAHW32600	EAHW32800	EAHW321000	EAHW321100	EAHW321200	EAHW321400	EAHW321600	EAHW321800	EAHW322000	EAHW322200

# **MORRIS LONG HOLE SAW ARBORS**

These rugged one piece Hi-tensile shanks guarantee lasting wobble free operation and accurate drilling. Tri-flats are precision CNC milled on the chuck end to prevent slipping and are suitable for power, petrol and battery drilling.

Available in two styles:

**ARB series** (light duty) are for generic blades, 14-30mm diameter, with a standard  $\frac{1}{2}$ " thread.

**EHS series** (heavy duty) are for generic blades, 32-210mm diameter, with a standard 5/8" thread and have a quick release, bi-pin locking mechanism.

Each Morris Long Hole Saw Arbor comes complete with a quality High Speed Steel  $\frac{1}{4}$ " pilot drill.

### ARB Series 14-30mm 1/2" thread blades

Model	Overall Dimensions
ARB300	12mm x 300mm
ARB500	12mm x 500mm
ARB1000	12mm x 1000mm
ARB1500	12mm x 1500mm
ARB2000	12mm x 2000mm

#### EHS Series 32-210mm 5/8" thread blades

Model	Overall Dimensions
EHS300	12mm x 300mm
EHS500	12mm x 500mm
EHS1000	12mm x 1000mm
EHS1500	12mm x 1500mm
EHS2000	12mm x 2000mm









# MORRIS LONG SPEEDBOR BITS

Our rugged one piece Speedbor drill eliminates shaft wobble and the age old problem of extensions coming apart and the loss of expensive pieces down wall cavities. The razor sharp, self centering, twin spur and twin lip cutters produce rapid, clean and precise drilling of all timbers. Suitable for petrol, power and battery drill operation in machines with 10mm or bigger *Jacobs* style three jaw chuck.



Diamatan
Diameter
16mm
20mm
22mm
25mm
28mm
32mm
35mm
38mm

600mm
ES16600
ES20600
ES22600
ES25600
ES28600
ES32600
ES35600
ES38600

	Lengui
800mm	1100mm
ES16800	ES161100
ES20800	ES201100
ES22800	ES221100
ES25800	ES251100
ES28800	ES281100
ES32800	ES321100
ES35800	ES351100
ES38800	ES381100

Length

1600mn
ES161600
ES201600
ES221600
ES251600
ES281600
ES321600
ES351600

ES381600

2100mm
ES162100
ES202100
ES222100
ES252100
ES282100
ES322100
ES352100
ES382100







#### MORRIS EXTRA-LONG HIGH SPEED STEEL TWIST DRILLS

Morris "ET" Series, HSS Twist bits are most popular with tradesmen and other engineering professionals. These general purpose drills are designed for machine and hand held drilling in a wide range of materials, including:

- Low and high carbon steels
- Non-ferrous metals
- Aluminium
- Soft woods
- Hardwoods

- Plywoods
- Wood and Nails
- Chipboards
- **Plastics**

300mm

ET6300

- Composites
- Plasterboards

500mm

ET6500

ET7.5500

ET8.5500

ET19500

ET19.5500

ET20.5500

ET20500

ET25500

ET26500

ET28500

ET30500

ET25.5500

ET26.5500

ET28.5500

ET8500

All larger sizes (14mm+) have 3 milled flats around the chuck end to guarantee non-slip operation in any standard Jacobs style three jaw chuck. These quality drill bits are suitable for most battery drills and can easily be re-sharpened with a bench grinder





Diameter
6mm
6.35mm
6.5mm
7mm
7.5mm
8mm
8.5mm
9mm
9.5mm
9.53mm
10mm
10.5mm
11mm
11.5mm
12mm
12.5mm
12.7mm
13mm
13.5mm
14mm
445

24.5mm 25mm

25.5mm

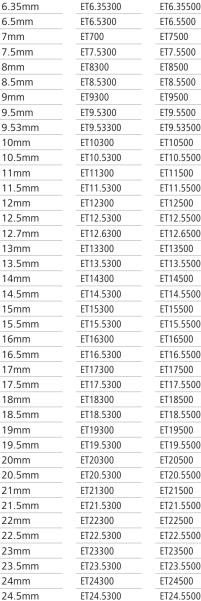
26.5mm

28.5mm

26mm

28mm

30mm



700mm ET6700 ET6.35700 ET6.5700 ET7700 ET7.5700 ET8700 ET8.5700 ET9700 ET9.5700 ET9.53700 ET10700 ET10.5700 ET11700 ET11.5700 ET12700 ET12.5700 ET12.6700 ET13700 ET13.5700 ET14700 ET14.5700 ET15700 ET15.5700 ET16700 ET16.5700 ET17700 ET17.5700 ET18700 ET18.5700 ET19700 ET19.5700 ET20700 ET20.5700 ET21700 ET21.5700 ET22700 ET22.5700 ET23700 ET23.5700 ET24700 ET24.5700

ET25700

ET25.5700

ET26700

ET26.5700

ET28.5700

ET30700

ET28700

Length 800mm ET6800 ET6.35800 ET6.5800 ET7800 ET7.5800 ET8800 ET8.5800 ET9800 ET9.5800 ET9.53800 ET10800 ET10.5800 ET11800 ET11.5800 ET12800 ET12.5800 ET12.6800 ET13800 ET13.5800 ET14800 ET14.5800 ET15800 ET15.5800 ET16800 ET16.5800 ET17800 ET17.5800 ET18800 ET18.5800 ET19800 ET19.5800 ET20800 ET20.5800 ET21800 ET21.5800 ET22800 ET22.5800 ET23800 ET23.5800 ET24800 ET24.5800 ET25800 ET25.5800 ET26800 ET26.5800 ET28800

1000mm ET61000 ET6.351000 ET6.51000 ET71000 ET7.51000 ET81000 ET8.51000 ET91000 ET9.51000 ET9.531000 ET101000 ET10.51000 ET111000 ET11.51000 ET121000 ET12.51000 ET12.61000 ET131000 ET13.51000 ET141000 ET14.51000 ET151000 ET15.51000 ET161000 ET16.51000 ET171000 ET17.51000 ET181000 ET18.51000 ET191000 ET19.51000 ET201000 ET20.51000 ET211000 ET21.51000 ET221000 ET22.51000 ET231000 ET23.51000 ET241000 ET24.51000 ET251000 ET25.51000 ET261000 ET26.51000 ET281000 ET28.51000 ET301000

1100mm ET61100 ET6.351100 ET6.51100 ET71100 ET7.51100 ET81100 ET8.51100 ET91100 ET9.51100 ET9.531100 ET101100 ET10.51100 ET111100 ET11.51100 ET121100 ET12.51100 ET12.61100 ET131100 ET13.51100 ET141100 ET14.51100 ET151100 ET15.51100 ET161100 ET16.51100 ET171100 ET17.51100 ET181100 ET18.51100 ET191100 ET19.51100 ET201100 ET20.51100 ET211100 ET21.51100 ET221100 ET22.51100 ET231100 ET23.51100 ET241100 ET24.51100 ET251100 ET25.51100 ET261100 ET26.51100 ET281100 ET28.51100 ET301100 ET301200

1200mm ET61200 ET6.351200 ET6.51200 ET71200 ET7.51200 ET81200 ET8.51200 ET91200 ET9.51200 ET9.531200 ET101200 ET10.51200 ET111200 ET11.51200 ET121200 ET12.51200 ET12.61200 ET131200 ET13.51200 ET141200 ET14.51200 ET151200 ET15.51200 ET161200 ET16.51200 ET171200 ET17.51200 ET181200 ET18.51200 ET191200 ET19.51200 ET201200 ET20.51200 ET211200 ET21.51200 ET221200 ET22.51200 ET231200 ET23.51200 ET241200 ET24.51200 ET251200 ET25.51200 ET261200 ET26.51200 ET281200 ET28.51200

ET25300

ET25.5300

ET26.5300

ET28.5300

ET26300

ET28300

ET30300



ET28.5800

ET30800



# MORRIS FL EXI BITS

These finest quality 118 degree, split point HSS bits have a flexible spring steel shaft that allows the drilling machine to be used at a different angle from that of the hole to be drilled allowing access to corners and obscured situations where you can not get the drilling machine directly in line with the hole to be drilled. With the aid of a placement tool, holes can be drilled through timber or steel wall studs, noggins, nails, sheet and plate steel inside walls. They can be easily sharpened on a bench grinder for long life.

Model	Diameter	Length	Shaft Diameter
FHSS6x300	6.0mm	300mm	4.0mm
FHSS10x300	10.0mm	300mm	5.0mm
FHSS12x300	12.0mm	300mm	6.0mm
FHSS6x600	6.0mm	600mm	4.0mm
FHSS10x600	10.0mm	600mm	5.0mm
FHSS12x600	12.0mm	600mm	6.0mm
FHSS6x900	6.0mm	900mm	4.0mm
FHSS10x900	10.0mm	900mm	5.0mm
FHSS12x900	12.0mm	900mm	6.0mm

# MORTIS E JIG A ND DRILLING A DAPTOR

The Mortise Jig available from Long Drills is a precision engineered device that easily clamps to the lock side of the door and allows the rapid accurate routing for mortise locks in timber doors. The self centering dual rail system will fit doors 30–70mm deep. The vertical stroke can easily be set by moving the clamp blocks closer to one another.





Picture showing Mortise Jig fitted with Morris MTA10 and a Morris ET101200 HSS drill bit

The Morris MTA (Mortise Tool Adaptor) fits into the mortise jig to allow accurate drilling accross the width of the door to get power wires to electrically operated locks



Part	Description
MJ	Mortise Jig
MTA-10	Morris Mortise Tool Drilling Adaptor 10mm
ET101100	Morris 10mm x 1100mm HSS drill
MTA-12	Morris Mortise Tool Drilling Adaptor 12mm
ET121100	Morris 12mm x 1100mm HSS drill

# MORRIS SPEEDAPTORS LONG 1/4" QU ICK CHA NGE A DAPTORS

These rugged one piece universal ¼" Quick Change Adaptors fit in a standard 13mm "Jacobs" type three jaw chuck and give a positive, wobble free drive to such bits as:

- Hex Shank Nutsetters
- Sockets
- Screwdriver Bits
- Quick Change Drill Bits
- · Hole Saw Arbors
- Speedbors
- Allen Key Bits
- Torx Bits

MORRIS SPEEDAPTORS have 12mm high tensile steel shafts with Tri-flats CNC milled around the circumference of the chuck end to ensure non-slip drive. Suitable for use in Petrol, Electric Pistol Power drills and Battery powered drills.

Model	Overall Length
SA500	500mm
SA1000	1000mm
SA1500	1500mm
SA2000	2000mm



Available from:

